

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Trade name : LIQ-705 Coolant Fluid

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : For use in cooling systems only  
Restrictions on use : The use for purposes other than the recommended use is prohibited

#### 1.3. Supplier

Manufacturer : Koolance Korea  
Koolance Bld, 40, Deokcheon-ro 34, Manan-gu, Anyang-si, Gyeonggi-do, South Korea 14088

Importer : Koolance USA  
2840 W Valley Hwy N, Ste 101 Auburn, WA 98001  
T (U.S.) +01 253-249-7669 - F (U.S.) +01 253-249-7453  
<http://www.koolance.com>

#### 1.4. Emergency telephone number

No additional information available

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Reproductive toxicity, Category 2 H361 Suspected of damaging fertility or the unborn child (oral).  
Full text of H-statements: see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labelling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning  
Hazard statements (GHS US) : H361 - Suspected of damaging fertility or the unborn child (oral).  
Precautionary statements (GHS US) : P201 - Obtain special instructions before use.  
P202 - Do not handle until all safety precautions have been read and understood.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P308+P313 - If exposed or concerned: Get medical advice/attention.  
P405 - Store locked up.  
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

#### 2.3. Other hazards which do not result in classification

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

No additional information available

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### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Propylene Glycol	CAS-No.: 57-55-6	50 – 55	Not classified
Water	CAS-No.: 7732-18-5	45 – 50	Not classified
Methyl-1H-Benzotriazole	CAS-No.: 29385-43-1	< 1	Acute Tox. 4 (Oral), H302 Acute Tox. 2 (Inhalation:dust,mist), H330 Repr. 2, H361 Aquatic Acute 2, H401 Aquatic Chronic 2, H411
Sodium benzoate	CAS-No.: 532-32-1	< 1	Eye Irrit. 2, H319 STOT RE 2, H373 Aquatic Acute 3, H402 Aquatic Chronic 3, H412

Full text of hazard classes and H-statements : see section 16

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

#### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact	: None under normal conditions.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: None under normal conditions.

#### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

#### 5.2. Specific hazards arising from the chemical

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.

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Hazardous decomposition products in case of fire : Toxic fumes may be released.

### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material damage.

#### 6.1.1. For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Store locked up.

Packaging materials : Store always product in container of same material as original container.

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### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

Sodium benzoate (532-32-1)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Sodium benzoate, as benzoate
ACGIH OEL TWA	2.5 mg/m <sup>3</sup> (I - Inhalable particulate matter)
Remark (ACGIH)	TLV® Basis: Kidney changes. Notations: Skin; A5 (Not Suspected as a Human Carcinogen)
Regulatory reference	ACGIH 2024

#### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

#### 8.3. Individual protection measures/Personal protective equipment

##### Personal protective equipment:

Wear recommended personal protective equipment.

<b>Hand protection:</b>
Protective gloves
<b>Eye protection:</b>
Safety glasses
<b>Skin and body protection:</b>
Wear suitable protective clothing
<b>Respiratory protection:</b>
[In case of inadequate ventilation] wear respiratory protection.

##### Personal protective equipment symbol(s):



### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: No data available
Odour	: No data available
Odour threshold	: No data available
pH	: 5.5 – 6.5 @ 20 °C
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: > 98 °C
Flash point	: 117 °C (Cleveland open cup). No flash occurred under 93°C (Tag closed cup)
Relative evaporation rate (butylacetate=1)	: No data available

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Flammability (solid, gas)	: Not applicable.
Vapour pressure	: No data available
Relative vapour density at 20°C	: No data available
Relative density	: 1.04 @ 20 °C
Solubility	: Soluble at 20°C.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No spontaneous combustion under 300°C
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: 4.3 mPa·s @ 20 °C
Explosive limits	: No data available
Explosive properties	: No self-reaction hazard; UN TDG test & criteria – Test E3.
Oxidising properties	: No data available

<b>Propylene Glycol (57-55-6)</b>	
Boiling point	187.6 °C
Flash point	104 °C (Closed cup, 1000 hPa, EU Method A.9: Flash-Point, Source: ECHA)
Auto-ignition temperature	400 °C (1000 - 1001 hPa, EU Method A.15: Auto-ignition Temperature (liquids and gases), T2, Source: ECHA)
Vapour pressure	0.2 hPa (25 °C, EU Method A.4: Vapour Pressure, Source: ECHA)
Vapour pressure at 50°C	1.8 hPa (Antoine equation)
Particle size	Not applicable (liquid)

<b>Methyl-1H-Benzotriazole (29385-43-1)</b>	
Boiling point	> 300 °C (Not applicable (decomposes), EU Method A.2: Boiling point)
Flash point	190 °C (Closed cup, Source: ECHA)
Auto-ignition temperature	468 K (Source: ECHA)
Vapour pressure	≈ 0.03 mm Hg @ 20 °C (Source: ECHA)
Particle size	No data available in the literature

<b>Sodium benzoate (532-32-1)</b>	
Boiling point	464.9 °C @ 1013 hPa (Source: OECD Screening Information Data Set)
Flash point	> 100 °C (Source: International Chemical Safety Cards)
Auto-ignition temperature	560 °C (T1)
Vapour pressure	< 0.01 hPa @ 20 °C

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

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### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

#### Propylene Glycol (57-55-6)

LD50 oral rat	22000 mg/kg bodyweight (Rat, Male / female, Experimental value, Oral, Source: ECHA)
LD50 dermal rabbit	> 2000 mg/kg bodyweight (24 h, Rabbit, Experimental value, Dermal, 14 day(s), Source: ECHA)
LC50 Inhalation - Rat	> 44.9 mg/l/4h (Source: ECHA)

#### Methyl-1H-Benzotriazole (29385-43-1)

LD50 oral rat	720 mg/kg bodyweight (14 days, Experimental value, Guideline: OECD Guideline 401, Source: ECHA)
LD50 dermal rabbit	> 2000 mg/kg bodyweight (14 days, Experimental value, Guideline: OECD Guideline 402, Source: ECHA)
LC50 Inhalation - Rat (Dust/Mist)	> 0.4325 mg/l/4h (1.73 mg/l(1h), Literature study, Inhalation (dust))

#### Sodium benzoate (532-32-1)

LD50 oral rat	3450 mg/kg bodyweight (95% CL: 3150 - 3740, Source: ECHA)
LD50 oral	2100 mg/kg bodyweight
LD50 dermal rabbit	> 2000 mg/kg bodyweight (Source: ECHA)
LC50 Inhalation - Rat	> 12.2 mg/l (Source: ECHA)

Skin corrosion/irritation : Not classified  
pH: 5.5 – 6.5 @ 20 °C

#### Propylene Glycol (57-55-6)

Skin corrosion or irritation	Not irritating to rabbits on cutaneous application (Guideline: OECD Guideline 404, Source: ECHA)
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<b>Methyl-1H-Benzotriazole (29385-43-1)</b>	
Skin corrosion or irritation	Not irritating to rabbits on cutaneous application (Guideline: OECD Guideline 404, Source: ECHA)
<b>Sodium benzoate (532-32-1)</b>	
Skin corrosion or irritation	Not irritating to rabbits on cutaneous application (Guideline: OECD Guideline 404, Source: ECHA)
Serious eye damage/irritation	: Not classified pH: 5.5 – 6.5 @ 20 °C
<b>Methyl-1H-Benzotriazole (29385-43-1)</b>	
Serious eye damage or eye irritation	The test item is mildly irritant to the rabbits eye. (Guideline: OECD Guideline 405, Source: ECHA)
<b>Sodium benzoate (532-32-1)</b>	
Serious eye damage or eye irritation	The test substance is mildly irritating to the rabbit eye, sufficient to warrant classification as Category 2 (Reversible eye effects). (Guideline: OECD Guideline 405, Source: ECHA)
Respiratory or skin sensitisation	: Not classified
<b>Methyl-1H-Benzotriazole (29385-43-1)</b>	
Skin sensitisation	Does not cause cutaneous sensitisation for guinea-pigs (Guideline: OECD Guideline 406, Source: ECHA)
Germ cell mutagenicity	: Not classified
<b>Propylene Glycol (57-55-6)</b>	
In vivo	Chromosomal abnormality test using mammalian bone marrow cells: Negative (rat, male)
In vitro	Bacterial reverse mutation test: Negative (TA92, TA94, TA98, TA100, TA1535, and TA1537, with metabolic activation system)
Carcinogenicity	: Not classified
Reproductive toxicity	: Suspected of damaging fertility or the unborn child (oral).
<b>Methyl-1H-Benzotriazole (29385-43-1)</b>	
LOAEL (animal/male, F0/P)	30 mg/kg bodyweight (The available information is conclusive and sufficient for classification as reproductive toxic, cat. 2: suspected of damaging the unborn child, Source: ECHA)
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
<b>Propylene Glycol (57-55-6)</b>	
NOAEL (subchronic, oral, animal/male, 90 days)	443 mg/kg bodyweight (Animal: cat, Animal sex: male, Source: ECHA)
<b>Methyl-1H-Benzotriazole (29385-43-1)</b>	
NOAEL (oral, rat, 90 days)	≈ 150 mg/kg bodyweight (Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity Study in Rodents), Source: ECHA)
<b>Sodium benzoate (532-32-1)</b>	
NOAEL (oral, rat, 90 days)	1000 mg/kg bodyweight (Source: ECHA)
NOAEL (dermal, rat/rabbit, 90 days)	> 2500 mg/kg bodyweight (Animal: rabbit, Guideline: EPA OPP 82-2 (Repeated Dose Dermal Toxicity -21/28 Days), Source: ECHA)
NOAEC (inhalation, rat, dust/mist/fume, 90 days)	≤ 0.025 mg/l (Guideline: OECD Guideline 412 (Subacute Inhalation Toxicity: 28-Day Study), Source: ECHA)
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.

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Aspiration hazard : Not classified  
Viscosity, kinematic : No data available

<b>Methyl-1H-Benzotriazole (29385-43-1)</b>	
Viscosity, kinematic	Not applicable (solid)

Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.

Symptoms/effects after skin contact : None under normal conditions.

Symptoms/effects after eye contact : None under normal conditions.

Symptoms/effects after ingestion : None under normal conditions.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

<b>Propylene Glycol (57-55-6)</b>	
LC50 - Fish [1]	40613 mg/l (96 h, Oncorhynchus mykiss, Static system, Fresh water, Experimental value)
EC50 - Crustacea [1]	18340 mg/l (Test organisms (species): Ceriodaphnia dubia (EPA 600/4-90/0-27, statistic test, fresh water))
LC50 - Fish [2]	51400 mg/l (Test organisms (species): Pimephales promelas, Source: ECHA)
EC50 72h - Algae [1]	24200 mg/l (Test organisms (species): Raphidocelis subcapitata, Source: ECHA)
EC50 72h - Algae [2]	19300 mg/l (Test organisms (species): Skeletonema costatum, Source: ECHA)
EC50 96h - Algae [1]	19000 mg/l (Test organisms (species): Raphidocelis subcapitata, Source: ECHA)
EC50 96h - Algae [2]	19100 mg/l (Test organisms (species): Skeletonema costatum, Source: ECHA)
ErC50 algae	24200 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)
NOEC chronic crustacea	1000 mg/l
NOEC chronic algae	1000 mg/l

<b>Methyl-1H-Benzotriazole (29385-43-1)</b>	
LC50 - Fish [1]	55 mg/l (Test organisms (species): Cyprinodon variegatus, Semi-static system, Salt water, Experimental value, Source: ECHA)
EC50 - Other aquatic organisms [1]	15.8 mg/l (Source: ECHA)
EC50 - Other aquatic organisms [2]	8.58 mg/l (Source: ECHA)
EC50 72h - Algae [1]	53 mg/l (Test organisms (species): Skeletonema costatum, Static system, Salt water, Experimental value, Growth rate, Source: ECHA)
EC50 96h - Algae [1]	13.795 mg/l (Source: ECOSAR)
LOEC (chronic)	37.6 mg/l (21 days, Test organisms (species): Daphnia magna, Source: ECHA)
NOEC (chronic)	18.4 mg/l (21 days, Test organisms (species): Daphnia magna, Source: ECHA)

<b>Sodium benzoate (532-32-1)</b>	
LC50 - Fish [1]	484 mg/l (Test organisms (species): Pimephales promelas, Flow-through system, Fresh water, Experimental value, Source: ECHA)
EC50 - Other aquatic organisms [1]	> 100 mg/l (Test organisms (species): waterflea)

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<b>Sodium benzoate (532-32-1)</b>	
EC50 72h - Algae [1]	> 30.5 mg/l (Test organisms (species): Raphidocelis subcapitata, Source: ECHA)
NOEC chronic fish	10 mg/l (144 h, Test organisms (species): Danio rerio, Source: ECHA)

### 12.2. Persistence and degradability

<b>LIQ-705 Coolant Fluid</b>	
Persistence and degradability	Not rapidly degradable

<b>Propylene Glycol (57-55-6)</b>	
Persistence and degradability	Biodegradable in the soil. Readily biodegradable in water..
Biochemical oxygen demand (BOD)	0.96 – 1.08 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	1.63 g O <sub>2</sub> /g substance
ThOD	1.69 g O <sub>2</sub> /g substance

<b>Water (7732-18-5)</b>	
Persistence and degradability	Not rapidly degradable

<b>Methyl-1H-Benzotriazole (29385-43-1)</b>	
Persistence and degradability	not readily degradable in water.
Biochemical oxygen demand (BOD)	0 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	1.83 g O <sub>2</sub> /g substance

<b>Sodium benzoate (532-32-1)</b>	
Persistence and degradability	Readily biodegradable in water.

### 12.3. Bioaccumulative potential

<b>Propylene Glycol (57-55-6)</b>	
BCF - Fish [1]	0.09 mg/l
Partition coefficient n-octanol/water (Log Pow)	0.085 (Source: ECHA)
Bioaccumulative potential	No bioaccumulative.

<b>Methyl-1H-Benzotriazole (29385-43-1)</b>	
BCF - Fish [1]	2.4 l/kg (BCFBAF v3.00)
BCF - Other aquatic organisms [1]	4.168 (BCFWIN, Calculated value)
Partition coefficient n-octanol/water (Log Pow)	1.079 – 1.083 (Source: ECHA)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

<b>Sodium benzoate (532-32-1)</b>	
Partition coefficient n-octanol/water (Log Pow)	1.88 (Read-across)
Bioaccumulative potential	Not expected to bioaccumulate due to the low log Kow (log Kow < 4).

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### 12.4. Mobility in soil

#### Propylene Glycol (57-55-6)

Surface tension	71.6 mN/m (21.5 °C, 1.01 g/l, EU Method A.5: Surface tension)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0.46 (Calculated value)
Ecology - soil	Expected to be highly mobile in soil.

#### Methyl-1H-Benzotriazole (29385-43-1)

Ecology - soil	No (test)data on mobility of the substance available.
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#### Sodium benzoate (532-32-1)

Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.219 (SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Expected to be highly mobile in soil.

### 12.5. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

## SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

### 14.1. UN number

Not regulated for transport

### 14.2. UN proper shipping name

Proper Shipping Name (DOT)	: Not regulated
Proper Shipping Name (IMDG)	: Not regulated
Proper Shipping Name (IATA)	: Not regulated

### 14.3. Transport hazard class(es)

**DOT**  
Transport hazard class(es) (DOT) : Not regulated

**IMDG**  
Transport hazard class(es) (IMDG) : Not regulated

**IATA**  
Transport hazard class(es) (IATA) : Not regulated

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### 14.4. Packing group

Packing group (DOT) : Not regulated  
Packing group (IMDG) : Not regulated  
Packing group (IATA) : Not regulated

### 14.5. Environmental hazards

Other information : No supplementary information available.

### 14.6. Special precautions for user

**DOT**  
Not regulated

**IMDG**  
Not regulated

**IATA**  
Not regulated

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
Propylene Glycol	57-55-6	Present	Active	
Water	7732-18-5	Present	Active	
Methyl-1H-Benzotriazole	29385-43-1	Present	Active	TP
Sodium benzoate	532-32-1	Present	Active	

### 15.2. International regulations

#### CANADA

#### Propylene Glycol (57-55-6)

Listed on the Canadian DSL (Domestic Substances List)

#### Water (7732-18-5)

Listed on the Canadian DSL (Domestic Substances List)

#### Methyl-1H-Benzotriazole (29385-43-1)

Listed on the Canadian DSL (Domestic Substances List)

#### Sodium benzoate (532-32-1)

Listed on the Canadian DSL (Domestic Substances List)

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### EU-Regulations

No additional information available

### National regulations

#### Propylene Glycol (57-55-6)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

#### Water (7732-18-5)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

#### Methyl-1H-Benzotriazole (29385-43-1)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

#### Sodium benzoate (532-32-1)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

### 15.3. US State regulations

No additional information available

## SECTION 16: Other information

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#### Full text of H-statements

H302	Harmful if swallowed.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H401	Toxic to aquatic life
H402	Harmful to aquatic life
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.